

## **AMENDMENTS TO THE SPECIFICATION WITH MARKINGS TO SHOW CHANGES MADE**

Amend the following paragraphs:

**[0007]**       -- This object is attained by a calibration device for calibrating extruded continuous profiles, in particular tubes, which includes a plurality of segment rings which are disposed behind one another and include individual segments and whose inner surface jointly define a calibrating opening, wherein segments disposed behind one another in axial direction are combined to a segment block, wherein the individual segments of each segment block are arranged on a support structure, wherein the segment blocks are received in substantial circular manner in a housing such that axially adjacent segments partially overlap in each position in circumferential direction, and wherein each support structure is connected with at least one mounting and operating device which restrains the individual segment blocks, associated to a respective support structure, in the housing, and enables an adjustment of each individual segment block in radial direction, wherein each mounting and operating device is made of two parts, with a first part connected with the support structure, and a second part received in the housing **[[ (12, 14) ]]**, and with both parts connected with one another in a detachable manner.--.

**[0033]**       -- Received at two axial positions are a lower part of a spindle rod 60 instead of the spacer sleeves. The spindle rod 60 includes two bores through which the retention rods 52 and 54 extend. The spindle rod **[[40]] 60** has the shape of a pin above the attachment portion and terminates at its upper end with an outer thread. Pushed over the spindle rod 60 is a spindle sleeve 62 which has an outer thread at its outer circumference. The spindle sleeve 62 bears with its lower end upon a seat of the spindle rod 60. At the upper end, the spindle sleeve is secured to the spindle rod 60 through screwed connection of the screw 64 to the outer thread of the spindle rod.--.